












Date: Tuesday, 24/06/2008 1:08:17 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: LONG SUPPORT PLATE
Job Number	: 40029		
Estimate Number	: 13403		
P.O. Number	:	Part Number	: PB6743001169
This Issue	: 24/06/2008 S.O. No. :	Drawing Number	: B6743001 PAGE27
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: B1
Previous Run	:	Material	:
Written By	:	Due Date	: 01/07/2008 Qty: 10 Um: Each
Checked & Approved By	: <u>MF 08-06-24</u>		
Comment	: Est Rev:A 08-06-23 new issue DD verified by:ec		
Additional Product			
Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6S090	6061-T6 .090 Sheet	
			
Comment: Qty.: 0.6271 sf(s)/Unit Total : 6.2706 sf(s) 6061-T6 .090 Sheet batch: <u>19099</u> <u>IB 8-6-24</u>			
2.0	WATER JET	FLOW WATER JET	
			
Comment: FLOW WATER JET 1-Cut as per Dwg B67-43001 Dwg Rev: <u>B1</u> <u>IB 8-6-24</u> <u>(8)</u> Prog Rev: <u>B1</u> 2-Deburr if necessary <u>IB 8-6-24</u>			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
			
Comment: INSPECT PARTS AS THEY COME OFF MACHINE			
4.0	QC8	SECOND CHECK	
			
Comment: SECOND CHECK <u>S 08/06/25 (x8)</u>			
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>Lot E.</u> <u>MF 08-07-09</u>			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/10 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



CMF 08-07-09

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

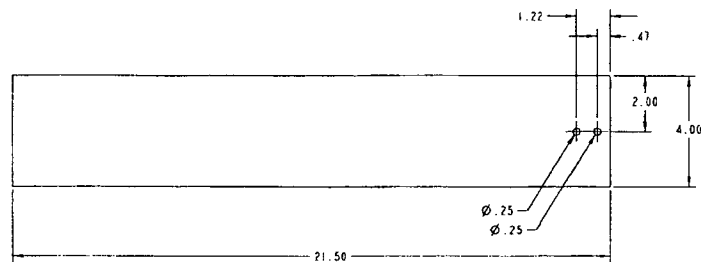
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

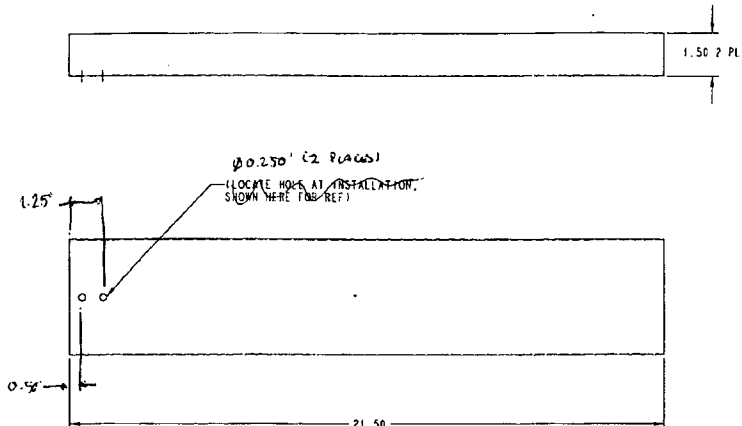
NOTE: Date & initial all entries

RELEASED
7-26-47

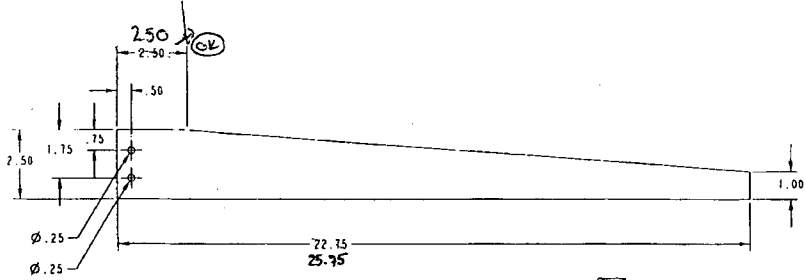
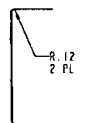


② -169 LONG SUPPORT PLATE
MATL: .090 THK, 6061-T6, 00-A-250/11
SCALE: 0.500

#40029

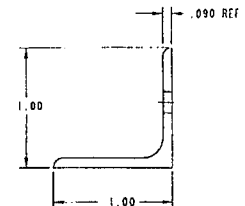
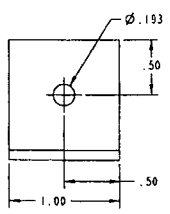


② -173 COVER PLATE
MATL: .032 THK, 2024-T3, 00-A-250/4
SCALE: 0.500



④ -167 LONG SIDE PLATE
MATL: .125 THK, 6061-T6, 00-A-250/11
SCALE: 0.500

REFERENCE ONLY



②④ -171 MOUNTING PLATE
MATL: AND10133-1002, 6061-T6, 00-A-200/8F
ALT MATL: .090 THK, 6061-T6, 00-A-250/11
SCALE: 2.000

PREMIER AVIATION, INC.
2801 Aviation Parkway, Grand Prairie, Texas 75032
FILE CODE: 100-1002, 6061-T6, 00-A-200/8F
D/SUV8 B67-43001
SHEET 21 OF 45

ORIGINAL

